

Engine Degreaser Nowchem

Version No: 2.10
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 08/02/2016
Revision Date: 11/01/2021
L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Engine Degreaser
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	FLAMMABLE LIQUID, N.O.S.
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	A heavy duty solvent based oil and grease remover
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Details of the supplier of the safety data sheet

Registered company name	Nowchem
Address	112A Albatross Road NSW Australia
Telephone	(02) 4421 4099
Fax	(02) 4421 4932
Website	www.nowchem.com.au
Email	sales@nowchem.com.au

Emergency telephone number

Association / Organisation	Nowchem
Emergency telephone numbers	(02) 4421 4099
Other emergency telephone numbers	0413 809 255

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

	Min	Max	
Flammability	2		
Toxicity	0		0 = Minimum
Body Contact	3		1 = Low
Reactivity	1		2 = Moderate
Chronic	0		3 = High
			4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Aspiration Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Engine Degreaser

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H304	May be fatal if swallowed and enters airways.

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see advice on this label).
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P332+P313	If skin irritation occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
9016-45-9	10-30	<u>nonylphenol ethoxylates</u>
8051-30-7	<10	<u>diethanolamine cocoate</u>
Not Available	30-60	Turpentine Substitute
95-63-6	<10	<u>1,2,4-trimethyl benzene</u>
108-67-8	<10	<u>1,3,5-trimethyl benzene</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	
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Continued...

Engine Degreaser

	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- ▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- ▶ Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) other pyrolysis products typical of burning organic material.</p>
HAZCHEM	•3Y

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
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	<ul style="list-style-type: none"> ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container. 																																																																											
Major Spills	<p>Chemical Class: aliphatic hydrocarbons For release onto land: recommended sorbents listed in order of priority.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 35%;">SORBENT TYPE</th> <th style="width: 10%;">RANK</th> <th style="width: 20%;">APPLICATION</th> <th style="width: 15%;">COLLECTION</th> <th style="width: 20%;">LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>shovel</td> <td>shovel</td> <td>R, W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, DGC, RT</td> </tr> <tr> <td>wood fiber - pillow</td> <td>2</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>treated wood fibre- pillow</td> <td>2</td> <td>throw</td> <td>pitchfork</td> <td>DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>3</td> <td>shovel</td> <td>shovel</td> <td>R, I, P</td> </tr> <tr> <td>foamed glass - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>blower</td> <td>skiploader</td> <td>R,W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>2</td> <td>throw</td> <td>skiploader</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>3</td> <td>blower</td> <td>skiploader</td> <td>R, I, P</td> </tr> <tr> <td>polypropylene - particulate</td> <td>3</td> <td>blower</td> <td>skiploader</td> <td>W, SS, DGC</td> </tr> <tr> <td>expanded mineral - particulate</td> <td>4</td> <td>blower</td> <td>skiploader</td> <td>R, I, W, P, DGC</td> </tr> <tr> <td>polypropylene - mat</td> <td>4</td> <td>throw</td> <td>skiploader</td> <td>DGC, RT</td> </tr> </tbody> </table> <p>Legend DGC: Not effective where ground cover is dense R: Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT: Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988</p>	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					cross-linked polymer - particulate	1	shovel	shovel	R, W, SS	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	wood fiber - pillow	2	throw	pitchfork	R, P, DGC, RT	treated wood fibre- pillow	2	throw	pitchfork	DGC, RT	sorbent clay - particulate	3	shovel	shovel	R, I, P	foamed glass - pillow	3	throw	pitchfork	R, P, DGC, RT	LAND SPILL - MEDIUM					cross-linked polymer - particulate	1	blower	skiploader	R,W, SS	cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT	sorbent clay - particulate	3	blower	skiploader	R, I, P	polypropylene - particulate	3	blower	skiploader	W, SS, DGC	expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC	polypropylene - mat	4	throw	skiploader	DGC, RT
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Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec). ▶ Avoid splash filling. ▶ Do NOT use compressed air for filling discharging or handling operations. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid generation of static electricity. ▶ DO NOT use plastic buckets. ▶ Earth all lines and equipment. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.

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- ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.
 - ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
 - ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.
 - ▶ Keep adsorbents for leaks and spills readily available.
 - ▶ Protect containers against physical damage and check regularly for leaks.
 - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- In addition, for tank storages (where appropriate):
- ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials.
 - ▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
 - ▶ Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	<p>For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. ▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily. ▶ Alkali metals accelerate the oxidation while CO₂ as co-oxidant enhances the selectivity. ▶ Microwave conditions give improved yields of the oxidation products. ▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO_x - these may be components of photochemical smogs. <p>Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007</p> <ul style="list-style-type: none"> ▶ Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides. ▶ Avoid use of aluminium, copper and brass alloys in storage and process equipment. ▶ Heat is generated by the acid-base reaction between phenols and bases. ▶ Phenols are sulfonated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat. ▶ Phenols are nitrated very rapidly, even by dilute nitric acid. ▶ Nitrated phenols often explode when heated. Many of them form metal salts that tend toward detonation by rather mild shock. ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▶ Aromatics can react exothermically with bases and with diazo compounds.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
nonylphenol ethoxylates	Ethoxylated nonylphenol; (Nonyl phenyl polyethylene glycol ether)	43 mg/m ³	470 mg/m ³	5,400 mg/m ³
1,2,4-trimethyl benzene	Permafluor E+	140 mg/m ³	360 mg/m ³	2,200 mg/m ³
1,2,4-trimethyl benzene	Trimethylbenzene, 1,2,4-; (Pseudocumene)	Not Available	Not Available	480 ppm
1,3,5-trimethyl benzene	Trimethylbenzene, -1,3,5; (Mesitylene)	Not Available	Not Available	480 ppm

Ingredient	Original IDLH	Revised IDLH
nonylphenol ethoxylates	Not Available	Not Available
diethanolamine cocoate	Not Available	Not Available
1,2,4-trimethyl benzene	Not Available	Not Available
1,3,5-trimethyl benzene	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
nonylphenol ethoxylates	E	≤ 0.1 ppm

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Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
diethanolamine cocoate	E	≤ 0.1 ppm
1,2,4-trimethyl benzene	E	≤ 0.1 ppm
1,3,5-trimethyl benzene	E	≤ 0.1 ppm
Notes:	<i>Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.</i>	

MATERIAL DATA

For trimethyl benzene as mixed isomers (of unstated proportions)

Odour Threshold Value: 2.4 ppm (detection)

Use care in interpreting effects as a single isomer or other isomer mix. Trimethylbenzene is an eye, nose and respiratory irritant. High concentrations cause central nervous system depression. Exposed workers show CNS changes, asthmatic bronchitis and blood dyscrasias at 60 ppm. The TLV-TWA is thought to be protective against the significant risk of CNS excitation, asthmatic bronchitis and blood dyscrasias associated with exposures above the limit.

Odour Safety Factor (OSF)

OSF=10 (1,2,4-TRIMETHYLBENZENE)

Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

ClassOSF Description

A 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities

B 26-550 As 'A' for 50-90% of persons being distracted

C 1-26 As 'A' for less than 50% of persons being distracted

D 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached

E <0.18 As 'D' for less than 10% of persons aware of being tested

for kerosene CAS 8008-20-6

TLV TWA: 100 mg/m³ as total hydrocarbon vapour Skin A3

OEL TWA: 14 ppm, 100 mg/m³ [NIOSH, 1985]

REL TWA: 150 ppm [Shell]

CEL TWA: 300 ppm, 900 mg/m³


(CEL = Chemwatch Exposure Limit)

for petroleum distillates:

CEL TWA: 500 ppm, 2000 mg/m³ (compare OSHA TWA)

(CEL = Chemwatch Exposure Limit)

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower.

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- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear Colourless Liquid		
Physical state	Liquid	Relative density (Water = 1)	0.84 - 0.88
Odour	Turpentine	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (5%)	9 - 10
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics.</p> <p>Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced.</p> <p>Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics.</p> <p>Alkylbenzenes are not generally toxic other than at high levels of exposure. This may be because their metabolites have a low order of toxicity and are easily excreted. There is little or no evidence to suggest that metabolic pathways can become saturated leading to spillover to alternate pathways. Nor is there evidence that toxic reactive intermediates, which may produce subsequent toxic or mutagenic effects, are formed</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p>
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	<p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>A significant number of individuals exposed to mixed trimethylbenzenes complained of nervousness, tension, anxiety and asthmatic bronchitis. Peripheral blood showed a tendency to hypochromic anaemia and a deviation from normal in coagulability of the blood. Hydrocarbon concentrations ranged from 10 to 60 ppm. Contamination of the mixture with benzene may have been responsible for the blood dyscrasias. High concentrations of mesitylene vapour (5000 to 9000 ppm) caused central nervous system depression in mice. Similar exposures of pseudocumene also produced evidence of CNS involvement.</p>
<p style="text-align: center;">Ingestion</p>	<p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p>
<p style="text-align: center;">Skin Contact</p>	<p>The material produces severe skin irritation; evidence exists, or practical experience predicts, that the material either:</p> <ul style="list-style-type: none"> ▶ produces severe inflammation of the skin in a substantial number of individuals following direct contact, and/or ▶ produces significant and severe inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. ▶ Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. <p>NOTE: Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p> <p>The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives .</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<p style="text-align: center;">Eye</p>	<p>When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.</p>
<p style="text-align: center;">Chronic</p>	<p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Exposure to the material may cause concerns for human fertility, on the basis that similar materials provide some evidence of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>The alkyl phenolics (which may occur as breakdown products of some polyethoxylated surfactants) have been implicated in a phenomenon which has apparently occurred since the mid 1960s, namely lower sperm counts and reduced fertility in males. Nonyl phenol acts like an oestrogen hormone which stimulates breast cells to divide in vitro. When pregnant rats are fed nonylphenols at doses comparable to that at which humans might be exposed, male offspring had significantly smaller testicles and lower sperm counts. Although the human foetus is 'bathed' in naturally occurring oestrogens during pregnancy it is suggested that it has developed a protective mechanism against natural oestrogens but is not safe from synthetic variants. These tend to accumulate in body fats which sets them apart from the natural product. During early pregnancy, fats are broken down and may flood the body with concentrated pollutants. Drinking water may be one source of exposure to alkyl phenols as many polyethoxylated surfactants are discharged to water treatment systems where they undergo degradation.</p> <p>Repeated or prolonged exposure to mixed hydrocarbons may produce narcosis with dizziness, weakness, irritability, concentration and/or memory loss, tremor in the fingers and tongue, vertigo, olfactory disorders, constriction of visual field, paraesthesias of the extremities, weight loss and anaemia and degenerative changes in the liver and kidney. Chronic exposure by petroleum workers, to the lighter hydrocarbons, has been associated with visual disturbances, damage to the central nervous system, peripheral neuropathies (including numbness and paraesthesias), psychological and neurophysiological deficits, bone marrow toxicities (including hypoplasia possibly due to benzene) and hepatic and renal involvement. Chronic dermal exposure to petroleum hydrocarbons may result in defatting which produces localised dermatoses.</p> <p>Surface cracking and erosion may also increase susceptibility to infection by microorganisms. One epidemiological study of petroleum refinery workers has reported elevations in standard mortality ratios for skin cancer along with a dose-response relationship indicating an association between routine workplace exposure to petroleum or one of its constituents and skin cancer, particularly melanoma. Other studies have been unable to confirm this finding.</p> <p>Hydrocarbon solvents are liquid hydrocarbon fractions derived from petroleum processing streams, containing only carbon and hydrogen atoms, with carbon numbers ranging from approximately C5-C20 and boiling between approximately 35-370 deg C. Many of the hydrocarbon solvents have complex and variable compositions with constituents of 4 types, alkanes (normal paraffins, isoparaffins, and cycloparaffins) and aromatics (primarily alkylated one- and two-ring species). Despite the compositional complexity, most hydrocarbon solvent constituents have similar toxicological properties, and the overall toxicological hazards can be characterized in generic terms. Hydrocarbon solvents can cause chemical pneumonitis if aspirated into the lung, and those that are volatile can cause acute CNS effects and/or ocular and respiratory irritation at exposure levels exceeding occupational recommendations. Otherwise, there are few toxicologically important effects. The exceptions, n-hexane and naphthalene, have unique toxicological properties</p> <p>Animal studies:</p> <p>No deaths or treatment related signs of toxicity were observed in rats exposed to light alkylate naphtha (paraffinic hydrocarbons) at concentrations of 668, 2220 and 6646 ppm for 6 hrs/day, 5 days/wk for 13 weeks. Increased liver weights and kidney toxicity (male rats) was observed in high dose animals. Exposure to pregnant rats at concentrations of 137, 3425 and 6850 ppm did not adversely affect reproduction or cause maternal or foetal toxicity. Lifetime skin painting studies in mice with similar naphthas have shown weak or no carcinogenic activity following prolonged and repeated exposure. Similar naphthas/distillates, when tested at nonirritating dose levels, did not show any significant carcinogenic activity indicating that this tumorigenic response is likely related to chronic irritation and not to dose. The mutagenic potential of naphthas has been reported to be largely negative in a variety of mutagenicity tests. The exact relationship between these results and human health is not known. Some components of this product have been shown to produce a species specific, sex hormonal dependent kidney lesion in male rats from repeated oral or inhalation exposure. Subsequent research has shown that the kidney damage develops via the formation of an alpha-2u-globulin, a mechanism unique to the male rat.</p>

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Humans do not form alpha-2u-globulin, therefore, the kidney effects resulting from this mechanism are not relevant in human.

Engine Degreaser	TOXICITY	IRRITATION
	Not Available	Not Available
nonylphenol ethoxylates	TOXICITY	IRRITATION
	150 mg/kg ^[2] Dermal (rabbit) LD50: 2830 mg/kg ^[2]	Eye (rabbit): 5 mg SEVERE Skin (human): 15 mg/3D mild
diethanolamine cocoate	TOXICITY	IRRITATION
	Not Available	Not Available
1,2,4-trimethyl benzene	TOXICITY	IRRITATION
	Inhalation(Rat) LC50 18 mg/l/4hd ^[2]	Not Available
1,3,5-trimethyl benzene	TOXICITY	IRRITATION
	Inhalation(Rat) LC50 24 mg/l/4hd ^[2]	Eye (rabbit): 500 mg/24h mild
	Oral(Rat) LD50 5000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1] Skin (rabbit): 20 mg/24h moderate
		Skin: adverse effect observed (irritating) ^[1]

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Engine Degreaser	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
nonylphenol ethoxylates	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC	36.5	Fish	0.0001-mg/L	4
diethanolamine cocoate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48	Crustacea	=2.39mg/L	1
	EC50	96	Algae or other aquatic plants	=2.3mg/L	1
	EC0	96	Algae or other aquatic plants	=1mg/L	1
NOEC	504	Crustacea	=1mg/L	1	
1,2,4-trimethyl benzene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	3.41mg/L	2
	EC50	48	Crustacea	ca.6.14mg/L	2
EC50	96	Algae or other aquatic plants	2.356mg/L	2	
1,3,5-trimethyl benzene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	5.216mg/L	2
EC50	48	Crustacea	13mg/L	5	

Continued...

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EC50	96	Algae or other aquatic plants	3.084mg/L	2
NOEC	384	Crustacea	0.257mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the oxygen transfer between the air and the water

Oils of any kind can cause:

- ▶ drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- ▶ lethal effects on fish by coating gill surfaces, preventing respiration
- ▶ asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- ▶ adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

For kerosene:

For kerosene-range refinery streams ('kerosene'):

Kerosene is the name for the lighter end of a group of petroleum streams known as the middle distillates.

Kerosene may be obtained either from the distillation of crude oil under atmospheric pressure (straight-run kerosene) or from catalytic, thermal or steam cracking of heavier petroleum streams (cracked kerosene). The kerosenes, are further treated by a variety of processes (including hydrogenation) to remove or reduce the level of sulfur, nitrogen or olefinic materials. The precise composition of any particular kerosene will depend on the crude oil from which it was derived and on the refinery processes used for its production.

The streams are complex mixtures of paraffinic, isoparaffinic, naphthenic (cycloparaffinic) and aromatic (mainly alkylbenzene) hydrocarbons ranging in carbon number from C5-25 (mainly C9-16) and boil in the range 145 to 300 C. Olefins constitute less than 5% of the mixtures, by volume, and polycyclic aromatic hydrocarbons (PAHs) (3-7 fused rings) content is typically very low. Jet fuels (e.g., Jet A, JP-8, etc.) are included because they are composed almost entirely of two of these streams straight run kerosene (CAS No. 8008-20-6) or hydrodesulfurised kerosene (CAS No. 64742-81-0)

Environmental Fate

Terrestrial fate: If released to soil, kerosene is expected to biodegrade under both aerobic and anaerobic conditions. Kerosene is a mixture of petroleum hydrocarbons, chiefly C10-C16 alkanes, and a typical analysis includes the identification of n-dodecane, alkyl benzene derivatives, naphthalene, and tetrahydronaphthalenes. Soil adsorption coefficients for these representative classes of compounds ranging from 1500 to 17,000 obtained from estimated log octanol/water partition coefficients of 3.3 to 5.25 indicate that some components of kerosene may display low mobility and some will be essentially immobile in soil. The vapour pressure of kerosene, 0.48 mm Hg indicates that it may rapidly volatilise from dry soil to the atmosphere although its expected strong adsorption to soil may significantly attenuate the rate of this process.

Aquatic fate: If released to water, kerosene is expected to biodegrade under both aerobic and anaerobic conditions. Bioconcentration factors for components of kerosene were estimated to be 190 to 5800 (based on estimated log octanol/water partition coefficients of 3.3 to 5.25) indicating that some components of kerosene may significantly bioconcentrate in fish and aquatic organisms. Soil adsorption coefficients for kerosene ranging from 1500 to 17,000 indicate that it may strongly adsorb to sediment and suspended organic matter. The estimated half-life for volatilisation of kerosene from a model river 1 m deep flowing at 1 m/sec with a wind speed of 3 m/sec which does not take into account adsorptive processes is 3-6 hrs. The estimated half-life for volatilisation of kerosene from a model lake, which accounts for adsorptive processes, is >130 days.

Atmospheric fate If released to the atmosphere, kerosene may undergo oxidation by a gas-phase reaction with photochemically produced hydroxyl radicals. Estimated rate constants for the oxidation of these representative classes of compounds ranging from 1.2-2.2x10⁻¹¹ cm³/molec-sec at 25 deg C translates to an atmospheric half-life for kerosene of 2-3.4 days using an average atmospheric hydroxyl radical concentration of 5x10⁵ molec/cu-cm.

The stability of kerosene in soils as affected by volatilization was determined in a laboratory column experiment by following the losses in the total concentration and the change in composition of the residuals in a dune sand, a loamy sand, and a silty loam soil during a 50 day period. Seven major compounds ranging between C9 and C15 were selected from a large variety of hydrocarbons forming kerosene and their presence in the remaining petroleum product was determined. The change in composition of kerosene during the experimental period was determined by gas chromatography and related to the seven major compounds selected. The experimental conditions air-dry soil and no subsequent addition of water excluded both biodegradative and leaching losses. The losses of kerosene in air-dried soil columns during the 50-day experimental period and the changes in the composition of the remaining residues due to volatilization are reported. The volatilization of all the components determined was greater from the dune sand and loamy sand soils than from the silty loam soil. It was assumed that the reason for this behavior was that the dune sand and the loamy sand soils contain a greater proportion of large pores (> 4.5 um) than the silty loam soil, even though the total porosity of the loamy sand and the silty loam is similar. In all the soils in the experiment, the components with a high carbon number formed the main fraction of the kerosene residues after 50 days of incubation.

Volatilisation in the air phase and saturated mass flow of kerosene in the three sands (fine, medium and coarse) were studied in the laboratory under controlled conditions.

Volatilisation was the major physico-chemical process affecting the fate of kerosene in the inert porous medium. During volatilization the liquid kerosene changed its composition by gradually losing its light components (C9-C13), and the viscosity of the remaining liquid kerosene increased. The increase in viscosity led to a decrease in the infiltration rate, for example, by about 20% when the viscosity increased

Ecotoxicity:

Data for various kerosene streams is available. Kerosenes and jet fuels are moderately to acutely toxicity to aquatic organisms. All studies used exposures to water accommodated fractions (WAFs) of the process streams. Each of the different streams exhibited similar toxicity to rainbow trout (*Oncorhynchus mykiss*, 96-hour LC 50 values of 18 - 25 mg/L); likewise, toxicity to the alga *Selenastrum capricornutum*, with 96-hour growth rate EC50 values of 5.0 - 6.2 mg/L and biomass inhibition EC50 values of 5.9 - 11 mg/L, did not vary greatly among the streams. There was considerable variation in the measured toxicity of the category member (CAS No. 64742-81-0) to daphnids (*Daphnia magna*) when evaluated in different tests; in the test using daily renewal of freshly-prepared WAF, the 48-hr EC50 was estimated at 1.4 mg/L, while in the test where solution was not renewed it was estimated at between 40 and 89 mg/L. In spite of daily renewal, a sample of sweetened kerosene (CAS No. 91770-15-9) exhibited considerably less toxicity than the hydrodesulfurised and hydrocracked materials tested in the same laboratory, indicating the difference in that measurement is due to the nature of the sample rather than variations in the testing approach.

For 1,2,4-trimethylbenzene:

Half-life (hr) air : 0.48-16

Half-life (hr) H2O surface water : 0.24-672

Half-life (hr) H2O ground : 336-1344

Half-life (hr) soil : 168-672

Henry's Pa m3/mol: 385-627

Bioaccumulation : not significant

1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance. As a VOC, 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs.

Environmental fate:

Transport: 1,2,4-Trimethylbenzene volatilises rapidly from surface waters as predicted by a Henry's law constant of 5.18 x 10⁻³ (vapor pressure, 2.03 mm Hg). The volatilisation half-life from a model river is calculated to be 3.4 hours. The chemical also volatilises from soils, however, based on an estimated Koc of 472, moderate adsorption to soils and sediments may occur

Transformation/Persistence

Air - Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life, 8820 days) In the atmosphere, two estimates of the half-life are approximately 6 hours and, in the presence of hydroxyl radicals, 0.5 days

Soil - Volatilisation is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations

Water - Because of 1,2,4-trimethylbenzene's water solubility and its vapor pressure of 2.03 mm Hg, the chemical will rapidly volatilise from surface waters. Biodegradation of 1,2,4-trimethylbenzene occurred with inoculums from both seawater and ground water. Various strains of *Pseudomonas* can biodegrade 1,2,4-trimethylbenzene.

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Biota - The estimated bioconcentration factor (439) and high volatility of 1,2,4-trimethylbenzene indicates that bioaccumulation of the chemical will not be significant
Ecotoxicity:

Fish LC50 (96 h): fathead minnow 7.72 mg/l

No stress was observed in *Oncorhynchus mykiss* (rainbow trout, fingerling) or *Petromyzon marinus* (sea lamprey, larvae) at 5 mg/L for 24 hours

Daphnia magna EC50 (48 h): 3.61 mg/l

Cancer magister (dungeness crab) LC50 996 h): 5.1 mg/l

1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms; acute toxicity values fall within the range of greater than 1 mg/L and 100 mg/L. LC50 values for specific aquatic organisms range from approximately 5 to 8 mg/L which is orders of magnitude greater than any measured concentration in seawater (0.002 - 0.54 microgram/L) The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.

For aromatic hydrocarbons:

Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. For example, there is an increase in toxicity as alkylation of the naphthalene structure increases. The order of most toxic to least in a study using grass shrimp (*Palaemonetes pugio*) and brown shrimp (*Penaeus aztecus*) was dimethylnaphthalenes > methyl-naphthalenes > naphthalenes.

Studies conclude that the toxicity of an oil appears to be a function of its di-aromatic and tri-aromatic hydrocarbons, which includes three-ring hydrocarbons such as phenanthrene. The heavier (4-, 5-, and 6-ring) PAHs are more persistent than the lighter (2- and 3-ring) PAHs and tend to have greater carcinogenic and other chronic impact potential. PAHs in general are more frequently associated with chronic risks. These risks include cancer and often are the result of exposures to complex mixtures of chronic-risk aromatics (such as PAHs, alkyl PAHs, benzenes, and alkyl benzenes), rather than exposures to low levels of a single compound.

Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Benchmarks developed in the absence of UV light may be under-protective, and biological resources in strong sunlight are at more risk than those that are not.

Volatile furandiones and aldehydes are significant atmospheric oxidation products of aromatic compounds. Highly acidic dicarboxylic acids produced by the reactions between furandiones and water were shown to rapidly acidify an aqueous phase

Environmental toxicity is a function of the n-octanol/ water partition coefficient (log Pow, log Kow). Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms. However the toxicity of phenols with a lower log Pow is variable, ranging from low toxicity (LC50 values >100 mg/l) to highly toxic (LC50 values <1 mg/l) dependent on log Pow, molecular weight and substitutions on the aromatic ring. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.

for alkylphenols and their ethoxylates, or propoxylates:

Environmental fate: Alkylphenols are ubiquitous in the environment after the introduction, generally as wastes, of their alkoxyated forms (ethoxylates and propoxylates, for example); these are extensively used throughout industry and in the home.

Alkylphenol ethoxylates are widely used surfactants in domestic and industrial products, which are commonly found in wastewater discharges and in sewage treatment plant (STP) effluents. Degradation of APEs in wastewater treatment plants or in the environment generates more persistent shorter-chain APEs and alkylphenols (APs) such as nonylphenol (NP), octylphenol (OP) and AP mono- to triethoxylates (NPE1, NPE2 and NPE3). There is concern that APE metabolites (NP, OP, NPE1-3) can mimic natural hormones and that the levels present in the environment may be sufficient to disrupt endocrine function in wildlife and humans. The physicochemical properties of the APE metabolites (NP, NPE1-4, OP, OPE1-4), in particular the high Kow values, indicate that they will partition effectively into sediments following discharge from STPs. The aqueous solubility data for the APE metabolites indicate that the concentration in water combined with the high partition coefficients will provide a significant reservoir (load) in various environmental compartments. Data from studies conducted in many regions across the world have shown significant levels in samples of every environmental compartment examined. In the US, levels of NP in air ranged from 0.01 to 81 ng/m³, with seasonal trends observed. Concentrations of APE metabolites in treated wastewater effluents in the US ranged from < 0.1 to 369 ug/l, in Spain they were between 6 and 343 ug/l and concentrations up to 330 ug/l were found in the UK. Levels in sediments reflected the high partition coefficients with concentrations reported ranging from < 0.1 to 13,700 ug/kg for sediments in the US. Fish in the UK were found to contain up to 0.8 ug/kg NP in muscle tissue. APEs degraded faster in the water column than in sediment. Aerobic conditions facilitate easier further biotransformation of APE metabolites than anaerobic conditions.

Nonylphenols are susceptible to photochemical degradation. Using natural, filtered, lake water it was found that nonylphenol had a half-life of approximately 10-15 h under continuous, noon, summer sun in the surface water layer, with a rate approximately 1.5 times slower at depths 20-25 cm. Photolysis was much slower with ethoxylated nonylphenol, and so it is unlikely to be a significant event in removal of the ethoxylates.

Air: Alkylphenols released to the atmosphere will exist in the vapour phase and is thought to be degraded by reaction with photochemically produced hydroxyl radicals, with a calculated half-life, for nonylphenol, of 0.3 days.

Water: Abiotic degradation of alkylphenol is negligible. Biodegradation does not readily take place. The half-life in surface water may be around 30 days.

Degradation: Alkylphenol ethoxylates (APES) may abiotically degrade into the equivalent alkylphenol. During degradation ethylene oxide units are cleaved off the ethylene oxide chain until only short-chain alkylphenol ethoxylates remain, typically mono- and diethylene oxides. Oxidation of these oligomers creates the corresponding carboxylic acids. This leaves several degradation products: short-chain ethoxylates, their carboxylic acids, and alkylphenols.

Biodegradation: Alkylphenols are not readily biodegradable. Several mechanisms of microbial aromatic ring degradation have been reported, the most common being formation of catechol from phenol, followed by ring scission between or adjacent to the two hydroxyl groups.

The full breakdown pathway for APES has not yet been determined, and all studies have so far focused on identification of intermediates in bacterial culture media, rather than studying cell-free systems or purified enzymes. It is, however, likely that microbial metabolism usually starts by an attack on the ethoxylate chain, rather than on the ring or the hydrophobic chain. The ethoxylate groups are progressively removed, either by ether cleavage, or by terminal alcohol oxidation followed by cleavage of the resulting carboxylic acid. Biodegradation of APES produces less biodegradable products: alkylphenol mono- and di-ethoxylates, alkylphenoxy acetic and alkylphenoxy polyethoxy acetic acids, and alkylphenols. These metabolites frequently persist through sewage treatment and in rivers. Anaerobic conditions generally lead to the accumulation of alkylphenols. The rate of biodegradation seems to decrease with increasing length of the ethylene oxide chain.

Bioaccumulation: Metabolites of APES accumulate in organisms, with bioconcentration factors varying from ten to several thousand, depending on species, metabolite and organ. The metabolites of APES are generally more toxic than the original compounds. APES have LC50s above about 1.5 mg/l, whereas alkylphenols, such as nonylphenol, have LC50s are generally around 0.1 mg/l.

Oestrogenic activity: The role of alkyl chain length and branching, substituent position, number of alkylated groups, and the requirement of a phenolic ring structure was assessed in fish. The results showed that most alkylphenols were oestrogenic, although with 3-300 thousand times lower potency than the endogenous estrogen 17beta-estradiol.

Mono-substituted tertiary alkylphenols with moderate (C4-C5) and long alkyl chain length (C8-C9) in the para position exhibited the highest oestrogenic potency. Substitution with multiple alkyl groups, presence of substituents in the ortho- and meta-position and lack of a hydroxyl group on the benzene ring reduced the oestrogenic activity, although several oestrogenic alkylated non-phenolics were identified.

Human exposure: Alkylphenols were first found to be oestrogenic (oestrogen-mimicking) in the 1930s, but more recent research has highlighted the implications of these effects. The growth of cultured human breast cancer cells is affected by nonylphenol at concentrations as low as 1 uM (220 ug/l) or concentrations of octylphenol as low as 0.1 uM (20 ug/l).

Oestrogenic effects have also been shown on rainbow trout hepatocytes, chicken embryo fibroblasts and a mouse oestrogen receptor.

The insecticide chlordecone (Kepone) shows similar behaviour to alkylphenols, accumulating in liver and adipose tissue, and eliciting oestrogenic activity. Workers exposed to this insecticide can suffer reproductive effects such as low sperm counts and sterility. In addition, the oestrogenic effects of chlordecone on MCF7 cells occur at similar concentrations to those of alkylphenols, suggesting that alkylphenols will be a similar health hazard if target cells are exposed to uM levels of these compounds.

By comparing environmental concentrations, bioconcentration factors and *in vitro* oestrogenic effect levels, current environmental levels of alkylphenolic compounds are probably high enough to affect the hormonal control systems of some organisms. It is also possible that human health could be being affected.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
1,2,4-trimethyl benzene	LOW (Half-life = 56 days)	LOW (Half-life = 0.67 days)
1,3,5-trimethyl benzene	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
nonylphenol ethoxylates	LOW (BCF = 1.4)
1,2,4-trimethyl benzene	LOW (BCF = 275)

Engine Degreaser

Ingredient	Bioaccumulation
1,3,5-trimethyl benzene	LOW (BCF = 342)

Mobility in soil

Ingredient	Mobility
1,2,4-trimethyl benzene	LOW (KOC = 717.6)
1,3,5-trimethyl benzene	LOW (KOC = 703)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	*3Y

Land transport (ADG)

UN number	1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S.	
Transport hazard class(es)	Class	3
	Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	223 274
	Limited quantity	5 L

Air transport (ICAO-IATA / DGR)

UN number	1993	
UN proper shipping name	Flammable liquid, n.o.s. *	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

Sea transport (IMDG-Code / GGVSee)

Engine Degreaser

UN number	1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S.	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-E , S-E
	Special provisions	223 274 955
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

nonylphenol ethoxylates is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

diethanolamine cocoate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

1,2,4-trimethyl benzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
 Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

1,3,5-trimethyl benzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
 Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDLS	No (nonylphenol ethoxylates; diethanolamine cocoate; Turpentine Substitute; 1,2,4-trimethyl benzene; 1,3,5-trimethyl benzene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (diethanolamine cocoate)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (diethanolamine cocoate)
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	11/1/2021
Initial Date	12/08/2015

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

Continued...

Engine Degreaser

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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