

Citrus Degreaser Nowchem

Version No: **2.4**Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date:16/08/2016 Revision Date: 13/04/2021 L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Dra	 -	Idan	tifier

1 Today North Control			
Product name	Citrus Degreaser		
Chemical Name	Not Applicable		
Synonyms	Not Available		
Proper shipping name	TERPENE HYDROCARBONS, N.O.S.		
Other means of identification	Not Available		

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Grease/oil Removal.

Details of the supplier of the safety data sheet

Registered company name	Nowchem	
Address	112A Albatross Road NSW Australia	
Telephone	(02) 4421 4099	
Fax	(02) 4421 4932	
Website	www.nowchem.com.au	
Email	sales@nowchem.com.au	

Emergency telephone number

Association / Organisation	Nowchem
Emergency telephone numbers	(02) 4421 4099
Other emergency telephone numbers	0413 809 255

SECTION 2 Hazards identification

Classification of the substance or mixture

 ${\it HAZARDOUS\ CHEMICAL.\ DANGEROUS\ GOODS.\ According\ to\ the\ WHS\ Regulations\ and\ the\ ADG\ Code.}$

ChemWatch Hazard Ratings

		Min	Max	
Flammability	2			
Toxicity	2			0 = Minimum
Body Contact	3		1	1 = Low
Reactivity	1			2 = Moderate
Chronic	2			3 = High 4 = Extreme

Poisons Schedule	5
Classification [1]	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Skin Sensitizer Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Version No: 2.4 Page 2 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021









Signal word

Danger

Hazard statement(s)

H226	Flammable liquid and vapour.	
H315 Causes skin irritation.		
H318	Causes serious eye damage.	
H317	May cause an allergic skin reaction.	

Precautionary statement(s) General

P101 If medical advice is needed, have product container or label at hand.	
P102 Keep out of reach of children.	
P103 Read carefully and follow all instructions.	

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P233	Keep container tightly closed.	
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/		
P240	Ground and bond container and receiving equipment.	
P241	Use explosion-proof [electrical/ventilating/lighting/] equipment.	
P242	Use non-sparking tools.	
P243	Take action to prevent static discharges.	
P261	Avoid breathing mist/vapours/spray.	
P272	Contaminated work clothing should not be allowed out of the workplace.	

Precautionary statement(s) Response

• • • • • • • • • • • • • • • • • • • •	·		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P310	Immediately call a POISON CENTER/doctor/		
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.		
P302+P352 IF ON SKIN: Wash with plenty of water.			
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P362+P364 Take off contaminated clothing and wash it before reuse.			
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		

Precautionary statement(s) Storage

P403+P235 Store in a well-ventilated place. Keep cool.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64-17-5	30-60	ethanol
5989-27-5	10-30	d-limonene.
95-63-6	10-30	1,2,4-trimethyl benzene
8051-30-7	10-30	diethanolamine cocoate
108-67-8	<10	1,3,5-trimethyl benzene
1330-20-7	<10	xylene
98-82-8	<10	cumene
526-73-8	<10	1.2.3-trimethyl benzene
103-65-1	<10	propylbenzene

SECTION 4 First aid measures

Version No: 2.4 Page 3 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to ethanol:

- Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- ▶ Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- Fructose administration is contra-indicated due to side effects.

For acute or short term repeated exposures to xylene

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.

Last 4 hrs of shift

- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

2 mg/min

 Determinant
 Index
 Sampling Time
 Comments

 Methylhippu-ric acids in urine
 1.5 gm/gm creatinine
 End of shift

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

dvice for firefighters	
Fire Fighting	
Fire/Explosion Hazard	 Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame.

Version No: 2.4 Page 4 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

- ▶ Vapour may travel a considerable distance to source of ignition.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include:

carbon dioxide (CO2)

carbon monoxide (CO)

nitrogen oxides (NOx)

other pyrolysis products typical of burning organic material.

WARNING: Long standing in contact with air and light may result in the formation

of potentially explosive peroxides.

HAZCHEM

3Y

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up
- Collect residues in a flammable waste container.

Chemical Class: aromatic hydrocarbons

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
-----------------	------	-------------	------------	-------------

LAND SPILL - SMALL

Feathers - pillow	1	throw	pitchfork	DGC, RT
cross-linked polymer - particulate	2	shovel	shovel	R,W,SS
cross-linked polymer- pillow	2	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	3	shovel	shovel	R, I, P,
treated clay/ treated natural organic - particulate	3	shovel	shovel	R, I
wood fibre - pillow	4	throw	pitchfork	R, P, DGC, RT

LAND SPILL - MEDIUM

Major Spills

cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
treated clay/ treated natural organic - particulate	2	blower	skiploader	R, I
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
feathers - pillow	3	throw	skiploader	DGC, RT
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

CARE: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite. Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Version No: 2.4 Page 5 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

- ▶ Electrostatic discharge may be generated during pumping this may result in fire.
- Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- Avoid splash filling.
- ▶ Do NOT use compressed air for filling discharging or handling operations.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid generation of static electricity.
- DO NOT use plastic buckets
- Earth all lines and equipment.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- ► When handling, **DO NOT** eat, drink or smoke
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- ▶ DO NOT allow clothing wet with material to stay in contact with skin
- ▶ Store in original containers in approved flammable liquid storage area.
- ▶ Store away from incompatible materials in a cool, dry, well-ventilated area.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- No smoking, naked lights, heat or ignition sources.
- Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel adequate security must be provided so that unauthorised personnel do not have access
- Figure 3 Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.
- Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
- Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers dry chemical, foam or carbon dioxide) and flammable gas detectors.
- Keep adsorbents for leaks and spills readily available.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

In addition, for tank storages (where appropriate):

- Store in grounded, properly designed and approved vessels and away from incompatible materials.
- For bulk storages, consider use of floating roof or nitrogen blanketed vessels, where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
- ▶ Storage tanks should be above ground and diked to hold entire contents

Conditions for safe storage, including any incompatibilities

Other information

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C) Suitable container
 - For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
 - Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
 - ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
 - In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

d-Limonene:

- ▶ forms unstable peroxides in storage, unless inhibited; may polymerise
- reacts with strong oxidisers and may explode or combust
- is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride
- If flow or agitation may generate electrostatic charges due to low conductivity

Xylenes

Storage incompatibility

- may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
- ▶ attack some plastics, rubber and coatings
- may generate electrostatic charges on flow or agitation due to low conductivity.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. Aromatics can react exothermically with bases and with diazo compounds
- ▶ The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BRETHERICK L.: Handbook of Reactive Chemical Hazards
- Avoid reaction with strong Lewis or mineral acids.
 - Reaction with halogens requires carefully controlled conditions.
 - Free radical initiators should be avoided.

For alkyl aromatics:

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen

Version No: 2.4 Page 6 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- ▶ Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx these may be components of photochemical smogs. Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007
- The interaction of alkenes and alkynes with nitrogen oxides and oxygen may produce explosive addition products; these may form at very low temperatures and explode on heating to higher temperatures (the addition products from 1,3-butadiene and cyclopentadiene form rapidly at -150 C and ignite or explode on warming to -35 to -15 C). These derivatives ('pseudo- nitrosites') were formerly used to characterise terpene hydrocarbons.
- Exposure to air must be kept to a minimum so as to limit the build-up of peroxides which will concentrate in bottoms if the product is distilled. The product must not be distilled to dryness if the peroxide concentration is substantially above 10 ppm (as active oxygen) since explosive decomposition may occur. Distillate must be immediately inhibited to prevent peroxide formation. The effectiveness of the antioxidant is limited once the peroxide levels exceed 10 ppm as active oxygen. Addition of more inhibitor at this point is generally ineffective. Prior to distillation it is recommended that the product should be washed with aqueous ferrous ammonium sulfate to destroy peroxides; the washed product should be immediately re-inhibited.
- A range of exothermic decomposition energies for double bonds is given as 40-90 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in 'closed vessel processes' (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g. BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition
- The reaction of ozone with alkenes is believed to proceed *via* the formation of a vibrationally excited Primary Ozonide (POZ) which falls apart to give a vibrationally excited Criegee Intermediate (CI) The CI can decompose to give OH radicals, or be stabilised. This may be of relevance in atmospheric chemistry.
- · Violent explosions at low temperatures in ammonia synthesis gas units have been traced to the addition products of dienes and nitrogen dioxide

HAZARD

- Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air.
- Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together this allows the heat to accumulate or even accelerate the reaction
- Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight.or stored, immersed, in solvents in suitably closed containers.
- Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	cumene	Cumene	25 ppm / 125 mg/m3	375 mg/m3 / 75 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
ethanol	Not Available	Not Available	15000* ppm
d-limonene	15 ppm	67 ppm	170 ppm
1,2,4-trimethyl benzene	140 mg/m3	360 mg/m3	2,200 mg/m3
1,2,4-trimethyl benzene	Not Available	Not Available	480 ppm
1,3,5-trimethyl benzene	Not Available	Not Available	480 ppm
xylene	Not Available	Not Available	Not Available
cumene	Not Available	Not Available	Not Available
1,2,3-trimethyl benzene	Not Available	Not Available	480 ppm
propylbenzene	3.7 ppm	41 ppm	240 ppm

Ingredient	Original IDLH	Revised IDLH
ethanol	3,300 ppm	Not Available
d-limonene	Not Available	Not Available
1,2,4-trimethyl benzene	Not Available	Not Available
diethanolamine cocoate	Not Available	Not Available
1,3,5-trimethyl benzene	Not Available	Not Available
xylene	900 ppm	Not Available
cumene	900 ppm	Not Available
1,2,3-trimethyl benzene	Not Available	Not Available
propylbenzene	Not Available	Not Available

Version No: 2.4 Page 7 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit		
d-limonene	E	≤ 0.1 ppm		
1,2,4-trimethyl benzene	E	≤ 0.1 ppm		
diethanolamine cocoate	E	≤ 0.1 ppm		
1,3,5-trimethyl benzene	E	≤ 0.1 ppm		
1,2,3-trimethyl benzene	E	≤ 0.1 ppm		
propylbenzene	E	≤ 0.1 ppm		
Notes:	, ,	g chemicals into specific categories or bands based on a chemical's potency and the output of this process is an occupational exposure band (OEB), which corresponds to a rotect worker health.		

MATERIAL DATA

for sodium hydroxide:

The TLV-C is recommended based on concentrations that produce noticeable but not excessive, ocular and upper respiratory tract irritation.

for d-Limonene:

CEL TWA: 30 ppm, 165.6 mg/m3 (compare WEEL-TWA*)

(CEL = Chemwatch Exposure Limit)

A Workplace Environmental Exposure Level* has been established by AIHA (American Industrial Hygiene Association) who have produced the following rationale: d-Limonene is not acutely toxic. In its pure form it is not a sensitiser but is irritating to the skin. Although there is clear evidence of carcinogenicity in male rats, the effect has been attributed to an alpha-2u-globin (a2u-G) renal toxicity which is both species and gender specific. Humans do not synthesise a2u-G, and metabolism studies indicate that 75% to 95% of d-limonene is excreted in 2-3 days with different metabolites identified between humans and rats. In a 2-year study, liver effects were noted in male mice at 500 mg/kg and reduced

of d-limonene is excreted in 2-3 days with different metabolites identified between humans and rats. In a 2-year study, liver effects were noted in male mice at 500 mg/kg and reduction survival was noted in female rats at 600 mg/kg. The no observable effect levels (NOELs) were 250 and 300 mg/kg, respectively. A WEEL of 30 ppm is recommended to protect against these effects.

For trimethyl benzene as mixed isomers (of unstated proportions)

Odour Threshold Value: 2.4 ppm (detection)

Use care in interpreting effects as a single isomer or other isomer mix. Trimethylbenzene is an eye, nose and respiratory irritant. High concentrations cause central nervous system depression. Exposed workers show CNS changes, asthmatic bronchitis and blood dyscrasias at 60 ppm. The TLV-TWA is thought to be protective against the significant risk of CNS excitation, asthmatic bronchitis and blood dyscrasias associated with exposures above the limit.

Odour Safety Factor (OSF)

OSF=10 (1,2,4-TRIMETHYLBENZENE)

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

ClassOSF Description

A 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities

B 26-550 As 'A' for 50-90% of persons being distracted

C 1-26 As 'A' for less than 50% of persons being distracted

D 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached

E <0.18 As 'D' for less than 10% of persons aware of being tested

For ethanol:

Odour Threshold Value: 49-716 ppm (detection), 101 ppm (recognition)

Eye and respiratory tract irritation do not appear to occur at exposure levels of less than 5000 ppm and the TLV-TWA is thought to provide an adequate margin of safety against such effects. Experiments in man show that inhalation of 1000 ppm caused slight symptoms of poisoning and 5000 ppm caused strong stupor and morbid sleepiness. Subjects exposed to 5000 ppm to 10000 ppm experienced smarting of the eyes and nose and coughing. Symptoms disappeared within minutes. Inhalation also causes local irritating effects to the eyes and upper respiratory tract, headaches, sensation of heat intraocular tension, stupor, fatigue and a need to sleep. At 15000 ppm there was continuous lachrymation and coughing.

for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response).

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes.

Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

Odour Safety Factor(OSF)

OSF=4 (XYLENE)

For cumene

Odour Threshold Value: 0.008-0.132 ppm (detection), 0.047 ppm (recognition)

Exposure at or below the TLV-TWA is thought to prevent induction of narcosis.

for methyl isobutyl ketone (MIBK):

Unfatigued, odour recognition threshold (100% test panel) is 0.3 - 0.5 ppm.

Distinct odour at 15 ppm.

Odour is objectionable and vapours are irritating to eyes at 200 ppm.

NOTE: Detector tubes for methyl isobutyl ketone, measuring in excess of 50 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA should provide sufficient protection against the potential irritant effects, headache and nausea, neurasthemic symptoms and other systemic toxicities (including liver and kidney damage) produced by MIBK.

The low odour threshold (1.64 mg/m3) and the irritant effects can provide warning of high concentrations. Exposure to levels of 10-410 mg/m3 (2.4-100 ppm) produced perceptible irritation of the eyes, nose, or throat, and 820 mg/m3 (200 ppm) produced discomfort. Symptoms, such as headache, nausea, or vertigo, also occurred at 10-410 mg/m3 (2.4-100 ppm). A 2-h exposure of up to 200 mg/m3 (50 ppm) did not produce any significant effects on a simple reaction-time task or a test of mental arithmetic.

Odour Safety Factor(OSF)

Version No: 2.4 Page 8 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Exposure controls

Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.

Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection





Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and

Hands/feet protection

Version No: 2.4 Page 9 of 20

Citrus Degreaser

Issue Date:16/08/2016
Revision Date: 13/04/2021

dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than $0.35\ \text{mm}$, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

Overalls.

- ► PVC Apron
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower

Other protection

electricity.

conductive footwear should not wear them from their place of work to their homes and return.

For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
 Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to

500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued

▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear Yellow Liquid		
Physical state	Liquid	Relative density (Water= 1)	0.82 - 0.85
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	7 - 9	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
nitial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity

See section 7

Version No: 2.4 Page 10 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics.

Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced.

Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics. Alkylbenzenes are not generally toxic other than at high levels of exposure. This may be because their metabolites have a low order of toxicity and are easily excreted. There is little or no evidence to suggest that metabolic pathways can become saturated leading to spillover to alternate pathways. Nor is there evidence that toxic reactive intermediates, which may produce subsequent toxic or mutagenic effects, are formed A significant number of individuals exposed to mixed trimethylbenzenes complained of nervousness, tension, anxiety and asthmatic bronchitis. Peripheral blood showed a tendency to hypochromic anaemia and a deviation from normal in coagulability of the blood. Hydrocarbon concentrations ranged from 10 to 60 ppm. Contamination of the mixture with benzene may have been responsible for the blood dyscrasias. High concentrations of mesitylene vapour (5000 to 9000 ppm) caused central nervous system depression in mice. Similar exposures of pseudocumene also produced evidence of CNS involvement.

Inhaled

Headache, fatigue, lassitude, irritability and gastrointestinal disturbances (e.g., nausea, anorexia and flatulence) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Transient memory loss, renal impairment, temporary confusion and some evidence of disturbance of liver function was reported in three workers overcome by gross exposure to xylene (10000 ppm). One worker died and autopsy revealed pulmonary congestion, oedema and focal alveolar haemorrhage. Volunteers inhaling xylene at 100 ppm for 5 to 6 hours showed changes in manual coordination reaction time and slight ataxia. Tolerance developed during the workweek but was lost over the weekend. Physical exercise may antagonise this effect. Xylene body burden in humans exposed to 100 or 200 ppm xylene in air depends on the amount of body fat with 4% to 8% of total absorbed xylene accumulating in adipose tissue.

Xylene is a central nervous system depressant. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Ingestion of ethanol may produce nausea, vomiting, gastrointestinal bleeding, abdominal pain and diarrhoea. Systemic effects:

Blood concentration:	Effects:
<1.5 g/l	Mild: Impaired visual acuity, coordination and reaction time, emotional lability
1.5-3.0 g/l	Moderate: Slurred speech, confusion, ataxia, emotional lability, perceptual and sensation disturbances possible blackout spells, and incoordination with impaired objective performance in standardised tests. Possible diplopia, flushing, tachycardia, sweating and incontinence. Bradypnoea may occur early and tachypnoea may develop in cases of metabollic acidosis, hypoglycaemia and hypokalaemia. CNS depression may progress to coma.
3-5 g/l	Severe: Cold clammy skin, hypothermia and hypotension. Atrial fibrillation and atrioventricular block have been reported. Respiratory depression may occur, respiratory failure may follow serious intoxication, aspiration of vomitus may result in pneumonitis and pulmonary oedema. Convulsions due to severe hypoglycaemia may also occur Acute hepatitis may develop.

Ingestion

Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.

Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).

The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

Skin Contact

Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or

Version No: 2.4 Page 11 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.

The material may accentuate any pre-existing dermatitis condition

Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.

Eye

When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.

Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.

On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

In the presence of air, a number of common flavour and fragrance chemicals can form peroxides surprisingly fast. Antioxidants can in most cases minimise the oxidation.

Fragrance terpenes are generally easily oxidised in air. Non-oxidised limonene, linalool and caryophyllene turned out to be very weak sensitizers, however after oxidation limonene hydroperoxide and linalool hydroperoxide are strong sensitizers. Of the patients tested 2.6% showed positive reaction to oxidised limonene, 1.3% to oxidised linalool, 1.1% to linalool hydroperoxide, 0.5% to oxidised caryophyllene, while testing with caryophyllene oxide and oxidised myrcene resulted in few positive patch tests. 2/3 of the patients reacting positive to oxidised terpenes had fragrance related contact allergy and/or positive history for adverse reactions to fragrances.

As well as the hydroperoxides produced by linalol, limonene and delta-3-carene other oxidation and resinification effects progressively causes other fairly major changes in essential oil quality over time. Autoxidation of fragrance terpenes contributes greatly to fragrance allergy, which emphasizes the need of testing with compounds that patients are actually exposed to and not only with the ingredients originally applied in commercial formulations.

Hydroperoxides of d-limonene are potent contact allergens when studied in guinea pigs. They may result when d-limonene is unstabilised against oxidation, or upon prolonged standing at room temperature and/ or upon exposure to light, or when stabiliser levels diminish. The two major hydroperoxides in auto-oxidised d-limonene, are cis- and trans- limonene-2-hydroperoxide (2-hydroperoxy-p-mentha-6,8-diene). In photo-oxidised d-limonene, they represent a minor fraction. Hydroperoxides may bind to proteins of the skin to make antigens either via a radical mechanism or after reactions to give epoxides. The cross-reactivity between the epoxide limonene-1,2-oxide, a potent contact allergen, and the hydroperoxides is NOT significant, indicating different mechanisms of sensitisation.

Chronic

d-Limonene was considered to be weakly carcinogenic for the mouse fore-stomach epithelium, but not tumour producing. In 13-week and 2-year gavage-studies, male rats showed a range of compound-related kidney lesions including exacerbation of age-related nephropathy, mineralisation in the renal medulla, hyperplasia of the transitional epithelium overlying the renal papilla and proliferation of the renal tubular epithelium. Neoplasms were believed to be caused by progression to tubular cell hyperplasia to tubular cell adenomas and, with increasing size, to adenocarcinomas or carcinomas. The similarity of the nephrotoxicity caused by trichloroethylene and N-(4'-fluor-4-biphenyl)acetamide, tris(2,3-dibromopropyl)phosphate in rats and the species specific nature of the response suggests that degeneration and necrosis of convoluted tubules may be associated with the accumulation of alpha-2u-globin (a2u-G). Since a2u-G is a species and gender-specific protein that is causal for both the cytotoxic and carcinogenic response in male rats, extrapolation of d-limonene carcinogenicity data from rat studies to other species (including humans) is probably not warranted. Humans do not synthesise a2u-G; they do however produce other related low molecular weight proteins capable of binding chemicals that cause a2u-G nephropathy in rats but this does not necessarily connote human risk. The Risk Assessment Forum of the USA EPA concluded:

- Male renal rat tumours arising as a result of a process involving a2u-G accumulation do not contribute to the qualitative weight-of-evidence that the chemical poses a human carcinogenic hazard. Such tumours are included in dose-response extrapolations for the estimation of human carcinogenic risk.
- If the chemical induces a2u-G accumulation in male rats, the associated nephropathy is not to be used as an end-point for determining non-carcinogenic hazard.

Peroxidisable terpenes and terpenoids should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. Such products should have a peroxide value of less than 10 millimoles peroxide per liter. This requirement is based on the published literature mentioning sensitising properties when containing peroxides.

Long-term exposure to ethanol may result in progressive liver damage with fibrosis or may exacerbate liver injury caused by other agents.

Repeated ingestion of ethanol by pregnant women may adversely affect the central nervous system of the developing foetus, producing effects collectively described as foetal alcohol syndrome. These include mental and physical retardation, learning disturbances, motor and language deficiency, behavioural disorders and reduced head size.

Consumption of ethanol (in alcoholic beverages) may be linked to the development of Type I hypersensitivities in a small number of individuals. Symptoms, which may appear immediately after consumption, include conjunctivitis, angioedema, dyspnoea, and urticarial rashes. The causative agent may be acetic acid, a metabolite (1).

(1) Boehncke W.H., & H.Gall, Clinical & Experimental Allergy, 26, 1089-1091, 1996

Prolonged or repeated contact with xylenes may cause defatting dermatitis with drying and cracking. Chronic inhalation of xylenes has been associated with central nervous system effects, loss of appetite, nausea, ringing in the ears, irritability, thirst anaemia, mucosal bleeding, enlarged liver and hyperplasia. Exposure may produce kidney and liver damage. In chronic occupational exposure, xylene (usually mix ed with other solvents) has produced irreversible damage to the central nervous system and ototoxicity (damages hearing and increases sensitivity to noise), probably due to neurotoxic mechanisms.

Industrial workers exposed to xylene with a maximum level of ethyl benzene of 0.06 mg/l (14 ppm) reported headaches and irritability and tired quickly. Functional nervous system disturbances were found in some workers employed for over 7 years whilst other workers had enlarged livers.

Xylene has been classed as a developmental toxin in some jurisdictions.

Small excess risks of spontaneous abortion and congenital malformation were reported amongst women exposed to xylene in the first trimester of pregnancy. In all cases, however, the women were also been exposed to other substances. Evaluation of workers chronically exposed to xylene has demonstrated lack of genotoxicity. Exposure to xylene has been associated with increased risks of haemopoietic malignancies but, again, simultaneous exposure to other substances (including benzene) complicates the picture. A long-term gavage study to mixed xylenes (containing 17% ethyl benzene) found no evidence of carcinogenic activity in rats and mice of either sex.

Citrus Degreaser

TOXICITY	IRRITATION
Not Available	Not Available

ethanol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 17100 mg/kg ^[1]	Eye (rabbit): 500 mg SEVERE

Version No: 2.4

Citrus Degreaser

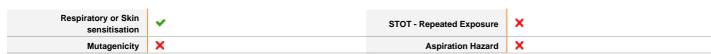
Issue Date:16/08/2016 Revision Date: 13/04/2021

	Inhalation(Mauso) I CEO: 30 mg/l4h[2]	Eye (rabbit):100mg/24hr-n	noderate		
	Inhalation(Mouse) LC50; 39 mg/l4h ^[2] Oral(Rat) LD50; >7692 mg/kg ^[1]	Eye: adverse effect observ			
	Orai(Rat) LD50; >7692 mg/kg ¹⁻¹	Skin (rabbit):20 mg/24hr-m		11.1	
		Skin (rabbit):400 mg (oper			
		Skin: no adverse effect ob	,	rritating) ^[1]	
	TOXICITY	IRRITATION			
d-limonene	Dermal (rabbit) LD50: >2 mg/kg ^[2]	Eye: no adverse effect observ	red (not irritat	ing) ^[1]	
	Oral(Rat) LD50; >2000 mg/kg ^[1]	Skin (rabbit): 500mg/24h mod		[4]	
		Skin: no adverse effect observ	ved (not irrita	ting)Li	
	TOXICITY			IRRITATION	
	Dermal (rabbit) LD50: >3160 mg/kg ^[2]		Not Available		
1,2,4-trimethyl benzene	Inhalation(Rat) LC50; 10.2 mg/L4h ^[1]				
	Oral(Rat) LD50; 6000 mg/kg ^[1]				
	3 3				
diethanolamine cocoate	TOXICITY		IRI	RITATION	
	Oral(Rat) LD50; >2000 mg/kg ^[2]		No	t Available	
	TOXICITY	IRRITATION			
	dermal (rat) LD50: >4.624 mg/kg ^[1]	Eye (rabbit): 500 mg/2	24h mild		
1,3,5-trimethyl benzene	Inhalation(Rat) LC50; 10.2 mg/L4h ^[1]	Eye: adverse effect of		ating [1]	
1,3,3-timletilyi pelizerle	Oral(Rat) LD50; 10.2 mg/kg ^[1]	Skin (rabbit): 20 mg/2			
	Oral(Nat) ED50, 6000 Hig/kgr-3	Skin: adverse effect o			
		Skill. adverse ellect o	bserved (IIIII	aung): 1	
	TOXICITY	IRRITATION			
	Dermal (rabbit) LD50: >1700 mg/kg ^[2] Eye (human): 200 ppm irritar				
	Inhalation(Rat) LC50; 5922 ppm4h ^[1]	Eye (rabbit): 5 mg/24	h SEVERE		
xylene					
xylene	Oral(Rat) LD50; 11.494 mg/kg ^[1]	Eye (rabbit): 87 mg m	nild		
xylene	Oral(Rat) LD50; 11.494 mg/kg ^[1]	Eye (rabbit): 87 mg m		ating) ^[1]	
xylene	Oral(Rat) LD50; 11.494 mg/kg ^[1]		bserved (irrit		
xylene	Oral(Rat) LD50; 11.494 mg/kg ^[1]	Eye: adverse effect of	bserved (irrit 24h moderat	e	
xylene	Oral(Rat) LD50; 11.494 mg/kg ^[1] TOXICITY	Eye: adverse effect of Skin (rabbit):500 mg/	bserved (irrit 24h moderat	e	
xylene		Eye: adverse effect of Skin (rabbit):500 mg/	bserved (irrit 24h moderat bbserved (irri	e	
xylene	TOXICITY	Eye: adverse effect of Skin (rabbit):500 mg/ Skin: adverse effect of IRRITATION	bserved (irrit 24h moderat bbserved (irri	e	
xylene	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2]	Eye: adverse effect of Skin (rabbit):500 mg/ Skin: adverse effect of Skin: adv	bserved (irrit 24h moderat observed (irri mild	e tating) ^[1]	
	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of IRRITATION Eye (rabbit): 500 mg/24h	bserved (irrit 24h moderat observed (irri mild	e tating) ^[1]	
	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect ob Skin: adve	bserved (irrit 24h moderat observed (irri mild served (not in	e tating) ^[1]	
	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: adverse effect ob Skin (rabbit): 10 mg/24h mg	bserved (irrit 24h moderat bbserved (irri mild served (not in nild moderate	e tating)[1] rritating)[1]	
	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 500 mg/24h mg	bserved (irrit 24h moderat bbserved (irri mild served (not in nild moderate	e tating)[1] $ rritating)^{[1]} $ $ rritating)^{[1]} $	
cumene	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1] TOXICITY	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 500 mg/24h mg	bserved (irrit 24h moderat bbserved (irri mild served (not in nild moderate	e tating)[1] rritating)[1] irritating)[1] IRRITATION	
	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 500 mg/24h mg	bserved (irrit 24h moderat bbserved (irri mild served (not in nild moderate	e tating)[1] $ rritating)[1] $ $ rritating)[1] $ $ rritating)[1] $	
cumene	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 500 mg/24h mg	bserved (irrit 24h moderat bbserved (irri mild served (not in nild moderate	e tating)[1] rritating)[1] irritating)[1] IRRITATION	
cumene 1,2,3-trimethyl benzene	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 500 mg/24h mg	bbserved (irrit 24h moderat bbserved (irri mild served (not in nild moderate bserved (not i	e tating)[1] rritating)[1] irritating)[1] IRRITATION	
cumene	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: >2000 mg/kg ^[1] Oral(Rat) LD50; 3163 mg/kg ^[1]	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 500 mg/24h mg	bbserved (irrit 24h moderat bbserved (irrit mild served (not in nild moderate bserved (not in	e tating)[1] rritating)[1] irritating)[1] IRRITATION Not Available	
cumene 1,2,3-trimethyl benzene	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: >2000 mg/kg ^[1] Oral(Rat) LD50; 3163 mg/kg ^[1]	Eye: adverse effect of Skin (rabbit):500 mg/ Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 86 mg mild Eye (rabbit): 86 mg mild Eye: no adverse effect ob Skin (rabbit): 10 mg/24h m Skin (rabbit): 100 mg/24h m Skin: no adverse effect ob Skin: no adverse effect	bbserved (irrit 24h moderat bbserved (irrit mild served (not in nild moderate bserved (not i	e tating)[1] rritating)[1] irritating)[1] IRRITATION Not Available RRITATION lot Available	
cumene 1,2,3-trimethyl benzene propylbenzene Legend:	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: >2000 mg/kg ^[1] Oral(Rat) LD50; 3163 mg/kg ^[1] TOXICITY Oral(Mouse) LD50; 5200 mg/kg ^[2] 1. Value obtained from Europe ECHA Registered Specified data extracted from RTECS - Register of	Eye: adverse effect of Skin (rabbit):500 mg/Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin (rabbit): 86 mg mild Eye: no adverse effect ob Skin (rabbit): 10 mg/24h m Skin (rabbit): 100 mg/24h m Skin: no adverse effect ob Skin: no adverse	bbserved (irrit 24h moderat bbserved (irrit mild served (not in nild moderate bserved (not in nild moderate served (not in nild moderate	e tating)[1] rritating)[1] irritating)[1] IRRITATION Not Available RRITATION lot Available	
cumene 1,2,3-trimethyl benzene propylbenzene	TOXICITY Dermal (rabbit) LD50: 14.269 mg/kg ^[1] Inhalation(Rat) LC50; 39 mg/L4h ^[2] Oral(Rat) LD50; ~1400 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: >2000 mg/kg ^[1] Oral(Rat) LD50; 3163 mg/kg ^[1] TOXICITY Oral(Mouse) LD50; 5200 mg/kg ^[2] 1. Value obtained from Europe ECHA Registered S	Eye: adverse effect of Skin (rabbit):500 mg/ Skin: adverse effect of Skin: adverse effect of Skin: adverse effect of Skin: 86 mg mild Eye (rabbit): 86 mg mild Eye: no adverse effect ob Skin (rabbit): 10 mg/24h m Skin (rabbit): 100 mg/24h m Skin: no adverse effect ob Skin: no adverse effect	bbserved (irrit	e tating)[1] rritating)[1] irritating)[1] IRRITATION Not Available RRITATION lot Available	

Version No: 2.4 Page 13 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021



Legend:

X − Data either not available or does not fill the criteria for classification
 ✓ − Data available to make classification

SECTION 12 Ecological information

Toxicity

Citrus Degreaser	Endpoint Test Duration (hr)		Species	Value		Source	9		
Citius Degreasei	Not Available Not Available Not Available Not Available Not Available						Not Av	ailable	
	Endpoint	Test	Test Duration (hr)		ies	Va	lue		Source
	EC50(ECx)	96			or other aquatic plants		<0.001mg/L		4
	LC50	96					.272-27.015m	g/L	4
ethanol	EC50	48		Fish	acea		.188mg/L		4
	EC50	72		Algae	or other aquatic plants		5mg/l		2
	EC50	96			or other aquatic plants		.001mg/L		4
									'
	Endpoint	Test	Duration (hr)	Spec	ies	Va	lue		Source
	EC50(ECx)	72		Fish		>0	0.001<0.002m	g/L	4
d-limonene	EC50	48		Crust	acea	0.3	307mg/l		2
	LC50	96		Fish		0.4	46mg/l		2
	EC50	72		Algae	e or other aquatic plants	0.2	214mg/l		2
	Endpoint		st Duration (hr)		Species		Value		Source
	BCF	134	14		rish		31-207		7
1,2,4-trimethyl benzene	EC50(ECx)	96			Algae or other aquatic plants		2.356m		2
	LC50	96			rish		3.41mg/		2
	EC50	48			Crustacea		ca.6.14		1
	EC50	96			Algae or other aquatic plants		2.356m	g/l	2
	Endpoint		Test Duration (hr)		Species		Valu		Source
	EC0(ECx)	96			Algae or other aquatic plant	S	1mg/		1
diethanolamine cocoate	EC50	48			Crustacea		2.39		1
	LC50	96			Fish Algae or other aquatic plants		2.8m		1
	EC50	96			Algae or other aquatic plant	5	2.3m	ig/i	1
	Endpoint	T	est Duration (hr)		Species		Value	.	Source
	LC50				Fish		5.216	mg/l	2
	EC50	48			Crustacea		13mg		5
1,3,5-trimethyl benzene	BCF	1	1680		Fish		23-34		7
	NOEC(ECx)	3	84		Crustacea		0.257	mg/l	2
	EC50	96			Algae or other aquatic plants		3.084	mg/l	2
	Endpoint		st Duration (hr)		Species		Value		Source
	EC50	48			Crustacea		1.8mg/l		2
xylene	LC50	96			Fish		2.6mg/l		2
	EC50	72			Algae or other aquatic plants		4.6mg/		2
	EC50(ECx)	No	t Reported	F	Fish		0.017n	ng/L	4
	Endpoint	Т	est Duration (hr)		Species		Vali	ıe	Source
	LC50		6		Fish		2.7r		2
cumene	EC50				Algae or other aquatic pla	nts		9mg/l	2
			72 48					J	
cumene	EC50	4	8		Crustacea		4mg	1/1	1

Version No: 2.4 Page 14 of 20

Not Available

Citrus Degreaser

Not Available

Issue Date:16/08/2016 Revision Date: 13/04/2021

Not Available

4.0.0 (2.0	Endpoint	Test Duration (hr)	Species	Value	Source
1,2,3-trimethyl benzene	BCF	1344	Fish	133-217	7
	Endpoint	Test Duration (hr)	Species	Value	Source
nronvihenzene	•	, ,	•		

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Not Available

Not Available

For 1,2,4-trimethylbenzene: Half-life (hr) air : 0.48-16 Half-life (hr) H2O surface water : 0.24-672 Half-life (hr) H2O ground : 336-1344

Half-life (hr) soil : 168-672 Henry's Pa m3 /mol: 385-627 Bioaccumulation : not significant

1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance. As a VOC, 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of

other VOCs.

Environmental fate:

Transport: ,1,2,4-Trimethylbenzene volatilises rapidly from surface waters as predicted by a Henry's law constant of 5.18 x 10-3 (vapor pressure, 2.03 mm Hg). The volatilisation half-life from a model river is calculated to be 3.4 hours. The chemical also volatilises from soils, however, based on an estimated Koc of 472, moderate adsorption to soils and sediments may occur

Transformation/Persistence

Air - Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals Reaction also occurs with ozone but very slowly (half life, 8820 days) In the atmosphere, two estimates of the half-life are approximately 6 hours and, in the presence of hydroxyl radicals, 0.5 days

Soil - Volatilisation is the major route of removal of 1,2,4- trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations

Water - Because of 1,2,4-trimethylbenzene's water solubility and its vapor pressure of 2.03 mm Hg, the chemical will rapidly volatilise from surface waters Biodegradation of 1,2,4-trimethylbenzene occurred with inoculums from both seawater and ground water Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.

Biota - The estimated bioconcentration factor (439) and high volatility of 1,2,4-trimethylbenzene indicates that bioaccumulation of the chemical will not be significant Ecotoxicity:

Fish LC50 (96 h): fathead minnow 7.72 mg/l

No stress was observed in Oncorhynchus mykiss (rainbow trout, fingerling) or Petromyzon marinus (sea lamprey, larvae) at 5 mg/L for 24 hours

Daphnia magna EC50 (48 h): 3.61 mg/l

Cancer magister (dungeness crab) LC50 996 h): 5.1 mg/l

1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms; acute toxicity values fall within the range of greater than 1 mg/L and 100 mg/L. LC50 values for specific aquatic organisms range from approximately 5 to 8 mg/L which is orders of magnitude greater than any measured concentration in seawater (0.002 - 0.54 microgram/L) The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.

For aromatic hydrocarbons:

Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. For example, there is an increase in toxicity as alkylation of the naphthalene structure increases. The order of most toxic to least in a study using grass shrimp (Palaemonetes pugio) and brown shrimp (Penaeus aztecus) was dimethylnaphthalenes > methylnaphthalenes.

Studies conclude that the toxicity of an oil appears to be a function of its di-aromatic and tri-aromatic hydrocarbons, which includes three-ring hydrocarbons such as phenanthrene. The heavier (4-, 5-, and 6-ring) PAHs are more persistent than the lighter (2- and 3-ring) PAHs and tend to have greater carcinogenic and other chronic impact potential. PAHs in general are more frequently associated with chronic risks. These risks include cancer and often are the result of exposures to complex mixtures of chronic-risk aromatics (such as PAHs, alkyl PAHs, benzenes, and alkyl benzenes), rather than exposures to low levels of a single compound.

Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Benchmarks developed in the absence of UV light may be under-protective, and biological resources in strong sunlight are at more risk than those that are not.

Volatile furandiones and aldehydes are significant atmospheric oxidation products of aromatic compounds. Highly acidic dicarboxylic acids produced by the reactions between furandiones and water were shown to rapidly acidify an aqueous phase

Monomethyltin chloride, thioglycolate esters, and tall oil ester reaction product

Monomethyltin trichloride (MMTC, CAS RN: 993-16-8), monomethyltin tris[2-ethylhexylmercaptoacetate (MMT (EHTG; MMT (2-EHMA)), CAS RN: 57583-34-3), monomethyltin tris[isooctylmercaptoacetate (MMT(IOTG), CAS RN: 57583-34-3) and methyltin reverse ester tallate reaction product (TERP, CAS RNs: 201687-58-3, 201687-57-2, 68442-12-6, 151436-98-5) are considered as a single category of compounds for the purpose of an environmental assessment.

All share a MMTC as a building block.

Environmental fate

MMT(IOTG), MMT(EHTG), and TERP are sparingly soluble in water (0.6-10.7 mg/L). In water, these monomethyltin compounds undergo rapid degradation by hydrolysis. Although there is no stability data for MMT(EHTG)/(IOTG) or TERP, data for other organotins [DOTC, DBTL and DBT(EHTG)] indicate that the monomethyltin compounds are expected to hydrolyze within minutes to hours in water. The thioester ligands on MMT(EHTG)/(IOTG) will be rapidly displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide. It is also possible that the labile ligands can be displaced by other anions in the medium. The displaced thioester ligands, EHTG/IOTG, can also undergo further hydrolysis of the ester linkage to form thioglycolic acid and ethylhexanol or isooctanol, respectively.

MMTC is a solid at room temperature and melts at 43 deg C, boils at 171 deg C, has a calculated vapour pressure of 1.7 hPa at 25 deg C, and is soluble in water (1038 g/L at 20 deg C). The measured log Kow is -0.9 and MMTC is not readily biodegradable. Atmospheric degradation occurs by photochemical induced hydroxyl radicals, with a half-life of 15.7 days. A Henry's Law constant of 3.83 x 10-7 atm-m3/mol predicts MMTC will volatilize from surface water (t1/2 = 99 days and 3 years for model river and lake, respectively). If released to the environment, MMTC is expected to partition primarily into water (54%) and soil (43%).

In water, MMTC undergoes rapid degradation by hydrolysis and is expected to hydrolyze within minutes. It is expected that the chlorines in MMTC will be displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide (the alkyltin moiety (MMT) was hydrolytically stable at pH 4, 7, and 9 (t1/2 > 1 year at 25 deg C)).

TERP is a liquid at room temperature, boils at 216 deg C, and has a calculated vapour pressure of 0.2 hPa at 25 deg C. TERP is slightly soluble in water (4.4 mg/L), highly hydrophobic (log Kow = 25.5), has low potential for bioaccumulation (log BCF = 2.0), and is readily biodegradable. It is degraded atmospherically by hydroxyl radicals and ozone, with a half-life of 0.5 hours. If released to the environment, TERP is predicted to partition primarily to sediment (99%).

MMT(EHTG) is a liquid at room temperature and has a freezing point of -85 to -65 deg C, decomposes at 260 deg C has a derived vapour pressure of 0.02 hPa at 25 deg C, a calculated log Kow of 10.98, is slightly soluble in water (1.8-6 mg/L), and is readily biodegradable. MMT(EHTG) is also degraded atmospherically, with a half-life of 6.3 hours. A Henry's Law constant of 3.18×10+4 atm-m3/mol predicts MMT(EHTG) will volatilize from surface water (t1/2 = 8 hours and 11 days for a model river and lake, respectively). If released to the environment, MMT(EHTG) is expected to partition primarily into sediment (71%) and soil (25%).

Version No: 2.4 Page 15 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

The considerable difference in the structures of the labile ligands causes differences in water solubility between the alkyltin chloride and thioesters affecting their respective bioavailabilities and distribution in the environment. Furthermore, MMT(EHTG) and MMT(IOTG) will degrade in aqueous solution such that organisms will be exposed to the parent material and their different degradation products. MMTC is not an appropriate surrogate for the thioesters or TERP for the ecotoxicity and environmental fate endpoints.

In the ecotoxicity tests the organisms were most likely exposed to parent substance as well as hydrolysis/degradation products.

MMTC was not acutely toxic to zebra fish (Brachydanio rerio) (96-h LC50 > 102 mg/L) or Daphnia magna (48-h EC50 > 101 mg/L). MMTC inhibited the growth (72-h EC50 = 0.03 mg/L) and biomass (72-h EC50 = 0.02 mg/L) of the green alga Scenedesmus subspicatus (NOEC = 0.007 mg/L). MMTC was not acutely toxic to earthworms at nominal concentrations up to 1000 mg/kg.

TERP was not acutely toxic to rainbow trout (Oncorhynchus mykiss) (96-hr LC50 >4.4 mg/L), inhibited D. magna survival and mobility (48-h EC50 = 0.27 mg/L), and inhibited growth of the freshwater green alga Pseudokirchneriella subcapitata was (72-h EC50 = 0.64 mg/L; NOEC = 0.28 mg/L).

MMT(EHTG) was not acutely toxic to B. rerio (LC50 > 6 mg/L; NOEC = 3.6 mg/L) and did not inhibit the growth of S. subspicatus (72-h EC50 > 1.84 mg/L; NOEC = 0.6 mg/L). The 21-d EC50 for reproduction in a chronic Daphnia magna study was > 0.134 mg/L (NOEC = 0.134 mg/L).

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered. Source of unsaturated substances Unsaturated substances (Reactive Emissions) Major Stable Products produced following reaction with ozone

Occupants (exhaled breath, ski oils personal care products)

Isoprene, nitric oxide, squalene, unsaturated sterols, oxidation products

Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 'oleic acid and other unsaturated fatty acids, unsaturated 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein,

Soft woods, wood flooring, including Isoprene, limonene, alpha-pinene, other terpenes and cypress, cedar and silver fir boards, sesquiterpenes houseplants

methyl vinyl ketone, SOAs including ultrafine particles

Carpets and carpet backing Linoleum and paints/polishes 4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters

Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal

containing linseed oil Latex paint

Linoleic acid. linolenic acid

Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decenal, 1-pentene-3-one, propionic acid, n-butyric acid Formaldehyde

Certain cleaning products, polishes,

Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes

Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-

waxes, air fresheners Natural rubber adhesive

Isoprene, terpenes

Residual monomers

Styrene, acrolein, nicotine

dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles Formaldehyde, methacrolein, methyl vinyl ketone

Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde,

Photocopier toner, printed paper, styrene polymers

Styrene

Formaldehyde, benzaldehyde

C5 to C10 aldehydes

Environmental tobacco smoke

Squalene, unsaturated sterols, oleic acid and other

cotinine

Oxidized polycyclic aromatic hydrocarbons

Soiled clothing, fabrics, bedding

saturated fatty acids

Acetone, geranyl acetone, 6MHO, 40PA, formaldehyde, nonanal, decanal, 9-oxo-

Unsaturated fatty acids from plant waxes, leaf litter, and

nonanoic acid, azelaic acid, nonanoic acid

Soiled particle filters

'Urban grime

other vegetative debris; soot; diesel particles

Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxononanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)

Ventilation ducts and duct liners

Unsaturated fatty acids and esters, unsaturated oils,

neoprene

Polycyclic aromatic hydrocarbons

Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-

Perfumes, colognes, essential oils Limonene, alpha-pinene, linalool, linalyl acetate, (e.g. lavender, eucalyptus, tea tree) terpinene-4-ol, gamma-terpinene

5-methyl-2(3H) furanone, SOAs including ultrafine particles

Overall home emissions Limonene, alpha-pinene, styrene

Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols Reference: Charles J Weschler; Environmental Helath Perspectives, Vol 114, October 2006

For xylenes log Koc : 2.05-3.08 Koc: 25.4-204

Half-life (hr) air : 0.24-42

Half-life (hr) H2O surface water : 24-672 Half-life (hr) H2O ground: 336-8640

Half-life (hr) soil: 52-672 Henry's Pa m3 /mol: 637-879 Henry's atm m3 /mol: 7.68E-03 BOD 5 if unstated: 1.4.1% COD: 2.56,13%

ThOD: 3.125 BCF: 23 log BCF : 1.17-2.41 **Environmental Fate**

Terrestrial fate:: Measured Koc values of 166 and 182, indicate that 3-xylene is expected to have moderate mobility in soil. Volatilisation of p-xylene is expected to be important from moist soil surfaces given a measured Henry's Law constant of 7.18x10-3 atm-cu m/mole. The potential for volatilisation of 3-xylene from dry soil surfaces may exist based on a measured vapor pressure of 8.29 mm Hg. p-Xylene may be degraded during its passage through soil). The extent of the degradation is expected to depend on its concentration. residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. p-Xylene, present in soil samples contaminated with jet fuel, was completely degraded aerobically within 5 days. In aquifer studies under anaerobic conditions, p-xylene was degraded, usually within several weeks, with the production of 3-methylbenzylfumaric acid, 3-methylbenzylsuccinic acid, 3-methylbenzoate, and 3-methylbenzaldehyde as metabolites.

Aquatic fate: Koc values indicate that p-xylene may adsorb to suspended solids and sediment in water, p-Xylene is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. BCF values of 14.8, 23.4, and 6, measured in goldfish, eels, and clams, respectively, indicate that bioconcentration in aquatic organisms is low. p-Xylene in water with added humic substances was 50% degraded following 3 hours irradiation suggesting that indirect photooxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. Although p-xylene is biodegradable and has been observed to degrade in pond water, there are insufficient data to assess the rate of this process in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater in several studies; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high.

Atmospheric fate:

Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere primarily by reaction with photochemically-produced hydroxyl radicals, with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylenes' susceptibility to photochemical oxidation in the troposphere is to the extent that they may contribute to photochemical smog formation. According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and from its vapour pressure, p-xylene, is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase p-xylene is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 16 hours. A half-life of 1.0 hr in summer and 10 hr in winter was measured for the reaction of p-xylene with photochemically-produced hydroxyl radicals. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers, with loss rates varying from 9-42% per hr. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethylp-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol. Ecotoxicity:

for xvlenes

Fish LC50 (96 h) Pimephales promelas 13.4 mg/l; Oncorhyncus mykiss 8.05 mg/l; Lepomis macrochirus 16.1 mg/l (all flow through values); Pimephales promelas 26.7 (static)

Version No: 2.4 Page 16 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Daphnia EC50 948 h): 3.83 mg/l

Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/l

Gammarus lacustris LC50 (48 h): 0.6 mg/l

For limonenes

Atmospheric fate: Due to the high volatility of limonene the atmosphere is expected to be the major environmental sink for this chemical where it is expected to undergo gas-phase reactions with photochemically produced hydroxyl radicals, ozone and nitrate radicals. Calculated lifetimes for the reaction of d-limonene with photochemically produced hydroxyl radicals range from 0.3-2 h based on experimentally determined rate constants. The oxidation of limonene may contribute to aerosol and photochemical smog formation. Calculated lifetimes for the night-time reaction of d-limonene with nitrate radicals range form 0.9 to 9 minutes. The daytime atmospheric lifetime of d-limonene is estimated to range from 12 to 48 min. depending upon local hydroxyl rate and ozone concentrations. Products produced from hydroxy radical reaction with limonene are 4-acetyl-1-methylcyclohexene, a keto-aldehyde, formaldehyde, 3-oxobutanal, glyoxal and a C10 dicarbonyl. The same carbonyls, along with formic acid and C8 and C9 carboxylic acids, may form in reactions with ozone. Ozonolysis of limonene may also lead to the formation of hydrogen peroxide and organic peroxides, which have various toxic effects on plant cells and may damage forests. Products of ozonolysis include bis(hydroxmethyl)peroxide, a precursor to hydroxymethyl hydroperoxide and hydrogen peroxide. The reaction of d-limonene with ozone in the dark results in the formation of 4-acetyl-1-methylcyclohexene and formaldehyde. Reactions with nitrogen oxides produce aerosol formation as well as lower molecular weight products such as formaldehyde, acetaldehyde, formic acid, acetone and peroxyacetyl nitrate.

Terrestrial fate: When released to the ground limonene is expected to have low to very low mobility in soil based on its physicochemical properties. The soil adsorption coefficient (Koc) calculated on the basis of solubility (13.8 mg/l, 25 C) and the log octanol/ water partition coefficient (4.23) ranges from 1030 and 4780. The Henry's law constant indicates that limonene will rapidly volatilise from both dry and moist soil; however its absorption to soil may slow the process.

Aquatic fate: In the aquatic environment, limonene is expected to evaporate to a significant extent owing to its high volatility. The estimated half-life for volatilisation of limonene from a model river (1 m deep, flow 1 m/s and wind speed 3 m/s) is 3.4 h. Some limonene is expected to absorb to sediment and suspended organic matter.

Biodegradation and bioaccumulation: Limonene does not have functional groups for hydrolysis and its cyclohexene ring and ethylene group are known to resist hydrolysis. Therefore, hydrolysis of limonene is not expected in terrestrial or in aquatic environments. The hydrolytic half-life of d-limonene is estimated to be >1000 days. Biotic degradation of limonene has been shown with some species of microorganisms such as *Penicillium digitatum*, *Corynespora cassiicola*, *Diplodia gossyppina* and a soil strain of *Pseudomonans sp* (*SL strain*). Limonene is readily biodegradable (41-98% degradation by biological oxygen demand in 14 d) under aerobic conditions in a standard test (OECD 301 C 'Modified MITI Test (1)', OECD, 1981a; MITI, 1992). Also in a test simulating aerobic sewage treatment (OECD 303 A 'Simulation Test - Aerobic Sewage Treatment: Coupled Units Test'; OECD, 1981b), limonene disappeared almost completely (>93.8%) during 14 days of incubation.

Biodegradation has been assessed under anaerobic conditions; there was no indication of any metabolisms, possibly because of the toxicity to micro-organisms. The bioconcentration factor, calculated on the basis of water solubility and the log octanol/ water partition coefficient (log Kow) is 246-262, suggesting that limonene may bioaccumulate in fish and other aquatic species.

Ecotoxicity: Technical limonene is practically nontoxic to birds on a subacute dietary basis, and is slightly toxic to freshwater fish and invertebrates on an acute basis.

LD50 Colinus virginianus (Bobwhite quail, 16 weeks old) oral >2000 mg/kg

LC50 Colinus virginianus (Bobwhite quail, 10 day old) dietary >5620 ppm/8 days

LC50 Colinus virginianus (Bobwhite quail, 14 day old) dietary >5000 ppm/8 days

LC50 Anas platyrhynchos (Mallard duck, 14 day old) dietary >5000 ppm/8 days

LC50 Oncorhynchus mykiss (Rainbow trout) 80 ppm/96 hr (95% confidence limit: 71.4-88.7 ppm); static /92% Al formulated product

LC50 Oncorhynchus mykiss (Rainbow trout) 568 ppm/96 hr (95% confidence limit: 437-852 ppm); static /4.0% Al formulated product

EC50 Daphnia magna (Water flea, <24 hr old; intoxication, immobilization) 17 ppm/48 hr (95% confidence limit: 11-33 ppm); static /4.0% Al formulated product

LC50 Pimephales promelas (Fathead minnow) 966 ppm/96 hr (95% confidence limit: 740-1652 ppm); static /4.0% Al formulated product

 $LC50 \ Pimephales \ promelas \ (Fathead \ minnow) \ 38.5 \ mg/L/96 \ hr; \ flow \ through \ /from \ table/ \ LC50 \ Pimephales \ promelas \ (Fathead \ minnow) \ All \ All$

Leuciscus idus (Golden orfe) 32 mg/L/48 hr /Conditions of bioassay not specified in source examined

The acute toxicity of d-limonene ranges from slight to high for aquatic organisms. The lowest acute toxicity values (EC50 or LC50) identified were approximately 0.4 mg/litre for Daphnia (US EPA, 1990b) and 0.7 mg/litre for fish (US EPA, 1990a,b). The no-observed-effect concentration (NOEC) for

green algae is approximately 4 mg/litre (US EPA, 1990a). The acute toxicity (EC50 or LC50) of dipentene to Daphnia and fish is about 50-70 times lower than that for d-limonene (US EPA, 1990b). No studies were identified on the chronic toxicity of limonene to aquatic organisms.

When ethanol is released into the soil it readily and quickly biodegrades but may leach into ground water; most is lost by evaporation. When released into water the material readily evaporates and is biodegradable.

Ethanol does not bioaccumulate to an appreciable extent.

The material is readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.

Environmental Fate:

TERRESTRIAL FATE: An estimated Koc value of 1 indicates that ethanol is expected to have very high mobility in soil. Volatilisation of ethanol from moist soil surfaces is expected to be an important fate process given a Henry's Law constant of 5X10-6 atm-m3/mole. The potential for volatilisation of ethanol from dry soil surfaces may exist based upon an extrapolated vapor pressure of 59.3 mmHg. Biodegradation is expected to be an important fate process for ethanol based on half-lives on the order of a few days for ethanol in sandy soil/groundwater microcosms.

AQUATIC FATE: An estimated Koc value of 1 indicates that ethanol is not expected to adsorb to suspended solids and sediment. Volatilisation from water surfaces is expected based upon a Henry's Law constant of 5X10-6 atm-m3/mole. Using this Henry's Law constant and an estimation method, volatilisation half-lives for a model river and model lake are 3 and 39 days, respectively. An estimated BCF= 3, from a log Kow of -0.31 suggests bioconcentration in aquatic organisms is low. Hydrolysis and photolysis in sunlit surface waters is not expected to be an important environmental fate process for ethanol since this compound lacks functional groups that hydrolyse or absorb light under environmentally relevant conditions. Ethanol was degraded with half-lives on the order of a few days in aquatic studies conducted using microcosms constructed with a low organic sandy soil and groundwater, indicating it is unlikely to be persistent in aquatic environments(8).

ATMOSPHERIC FATE: Ethanol, which has an extrapolated vapor pressure of 59.3 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase ethanol is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 5 days, calculated from its rate constant of 3.3X10-12 m3/molecule-sec at 25 deg C.

Ecotoxicity:

log Kow: -0.31- -0.32 Half-life (hr) air: 144 Half-life (hr) H2O surface water: 144 Henry's atm m3 /mol: 6.29E-06 BOD 5 if unstated: 0.93-1.67,63% COD: 1.99-2.11,97% ThOD: 2 1

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
d-limonene	HIGH	HIGH
1,2,4-trimethyl benzene	LOW (Half-life = 56 days)	LOW (Half-life = 0.67 days)
1,3,5-trimethyl benzene	HIGH	HIGH
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
cumene	HIGH	HIGH
1,2,3-trimethyl benzene	HIGH	HIGH
propylbenzene	HIGH	HIGH

Version No: 2.4 Page 17 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Bioaccumulative potential

Ingredient	Bioaccumulation
ethanol	LOW (LogKOW = -0.31)
d-limonene	HIGH (LogKOW = 4.8275)
1,2,4-trimethyl benzene	LOW (BCF = 275)
1,3,5-trimethyl benzene	LOW (BCF = 342)
xylene	MEDIUM (BCF = 740)
cumene	LOW (BCF = 35.5)
1,2,3-trimethyl benzene	LOW (BCF = 259)
propylbenzene	LOW (LogKOW = 3.69)

Mobility in soil

Ingredient	Mobility
ethanol	HIGH (KOC = 1)
d-limonene	LOW (KOC = 1324)
1,2,4-trimethyl benzene	LOW (KOC = 717.6)
1,3,5-trimethyl benzene	LOW (KOC = 703)
cumene	LOW (KOC = 817.2)
1,2,3-trimethyl benzene	LOW (KOC = 732.5)
propylbenzene	LOW (KOC = 955)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ► Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- Reuse
- ▶ Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant	NO
HAZCHEM	3Y

Land transport (ADG)

UN number	2319
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S.

Version No: **2.4** Page **18** of **20**

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Transport hazard class(es)	Class 3		
	Subrisk Not Applicable		
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions Not Applicable		
	Limited quantity 5 L		

Air transport (ICAO-IATA / DGR)

UN number				
ON number	2319			
UN proper shipping name	Terpene hydrocarbons, n.o.s.			
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	III			
Environmental hazard	Not Applicable			
	Special provisions		Not Applicable	
	Cargo Only Packing Instructions		366	
	Cargo Only Maximum Qty / Pack		220 L	
Special precautions for user	Passenger and Cargo Packing Instructions		355	
	Passenger and Cargo Maximum Qty / Pack		60 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y344	
	Passenger and Cargo Limited Maximum Qty / Pack		10 L	

Sea transport (IMDG-Code / GGVSee)

UN number	2319		
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S.		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Packing group	III.		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number F-E , S-D Special provisions Not Applicable Limited Quantities 5 L		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
ethanol	Not Available
d-limonene	Not Available
1,2,4-trimethyl benzene	Not Available
diethanolamine cocoate	Not Available
1,3,5-trimethyl benzene	Not Available
xylene	Not Available
cumene	Not Available
1,2,3-trimethyl benzene	Not Available
propylbenzene	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
ethanol	Not Available
d-limonene	Not Available
1,2,4-trimethyl benzene	Not Available
diethanolamine cocoate	Not Available
1,3,5-trimethyl benzene	Not Available

Version No: 2.4 Page 19 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Product name	Ship Type
xylene	Not Available
cumene	Not Available
1,2,3-trimethyl benzene	Not Available
propylbenzene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

ethanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Australian Inventory of Industrial Chemicals (AIIC)

d-limonene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

1,2,4-trimethyl benzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

diethanolamine cocoate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

1,3,5-trimethyl benzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5 Australian Inventory of Industrial Chemicals (AIIC)

xvlene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

cumene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

1,2,3-trimethyl benzene is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

propylbenzene is found on the following regulatory lists

 $\label{thm:condition} \mbox{Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals}$

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

ivational inventory otatus	
National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethanol; d-limonene; 1,2,4-trimethyl benzene; diethanolamine cocoate; 1,3,5-trimethyl benzene; xylene; cumene; 1,2,3-trimethyl benzene; propylbenzene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (diethanolamine cocoate)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (diethanolamine cocoate; 1,2,3-trimethyl benzene)
Vietnam - NCI	Yes
Russia - FBEPH	No (1,2,3-trimethyl benzene)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Version No: 2.4 Page 20 of 20

Citrus Degreaser

Issue Date:16/08/2016 Revision Date: 13/04/2021

Revision Date	13/04/2021
Initial Date	08/08/2016

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NSQ: Inventario Nacional de Sustancia
NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Powered by AuthorITe, from Chemwatch.